

38mm Flooring

March 2005 Supersedes all previous data

Physical properties

Strebord 'C' P6 industrial flooring panels are manufactured in accordance with BS EN 312-6:1997 (P6) Particleboard-Specifications: 'Requirements for heavy duty load-bearing boards for use in dry conditions'.

38mm Strebord 'C' P6	
Mean Bending Strength N/mm ²	15
Mean Modulus of Elasticity in Bending N/mm ²	2500
Mean Cross Tensile Strength N/mm ²	0.5
Moisture Content ex-Factory %	6-9
Thickness Tolerance mm	±0.3
Length/Width Tolerance mm	±5.0
Perpendicularity per 1000mm Side Length mm	2.0
Approximate Weight Kg/m ²	24

The values of Bending and Tensile Strength and Elasticity given above are typical 5 percentile values based on the mean values for individual boards and calculated in accordance with BS EN 326-1:1994

and should not be used in design calculations without appropriate modification factors.

If in any doubt please contact Falcon Panel Products.

Installing Strebord

Strebord panels are usually fixed directly and simply to the supporting structure, with long edges running perpendicular to the supporting beams. Ensure the longer profile of the tongue is uppermost and that the boards are laid in a traditional staggered, brick-bond pattern with all the short edges supported. A minimum 10mm expansion gap is normally recommended between the deck edge and any wall, and for larger areas regular expansion gaps within the deck are also advisable.

Overlays, carpets, vinyl etc.

In line with codes of practice, BS 8201, BS 8203, BS EN 7916 and BS 5325 state that for all overlays the sub floor must be rigid and flat. When thin or shiny floor surface materials are laid over Strebord, it is possible for the joints of the Strebord to show through particularly after trafficking. It is advisable to have an additional layer of material between the Strebord and the top surface to sufficiently absorb any potential telegraphing.

i

For further information call
01932 256580

or visit www.falconpp.co.uk



Structural performance

Strebord industrial flooring panels are manufactured to performance levels at or above the limits specified for their appropriate type in BS EN 312:6 1997 and have many years record of safe and efficient use. 1000's of production quality control tests and 100's of tests

specific to industrial flooring usage support the technical data given in this publication. Extended independent laboratory tests have also been conducted in support of this information sheet.

Recommended uniformly distributed design loads kN/m ²							
Span not exceeding mm	407	488	525	610	700	814	1000
38mm Strebord 'C' P6	20.4	16.9	15.7	13.5	11.1	6.2	2.8

The recommended design point load tables show the 'Basic load capacity' of the specified loading configuration. This includes allowances for loading conditions (e.g. long-duration: dead + permanent imposed), and are deflection limited to span/100 up to 500mm then 5mm for spans greater than 500mm.

For medium term (temporary imposed loads) loads may be increased by 70% (i.e. multiply by 1.7). Basic load capacity value should be used in design calculations following the recommendations of BS 5268: Parts 2 to 7, using permissible stress design methods.

Plate size mm	Recommended design point loads kN Service Class 1 (Dry conditions) Strebord 'C' P6					
	Span not exceeding mm					
	407	488	525	610	700	814
50 x 50	4.6	4.3	4.2	4.1	3.8	3.1
75 x 75	5.7	5.2	5.1	4.7	4.2	3.4
100 x 100	7.0	6.3	6.0	5.5	4.6	3.6
150 x 150	10.6	9.1	8.5	7.5	5.7	4.3

Technical notes on the design of Strebord floors

Strebord P6 38mm floors can accommodate many of today's hand pallet trucks. In general, 1 ton (A.U.W.) up to 700mm centres and 1.5 ton (A.U.W.) up to 407mm centres may be permissible, assuming no one wheel or bogie carries more than 50% of the A.U.W. It is essential to provide sound locations for handrails and this is usually achieved by fixing the handrail base through the primary or secondary support beams. Where necessary, handrail connections direct to the Strebord flooring can be achieved by appropriate structural design of the handrail base and associated washer plates.

Where projection of the floor is required to follow a wall profile for instance, this projection should be limited to 25% of the span of the support beams, measured from the centre line of the nearest beam. It is good practice to 'box' or 'header' all perimeter edges to avoid excessive edge deflection.

Service Class 1 is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 65% for a few weeks per year.

Whilst every care has been taken to ensure that the information in this leaflet is correct and up to date, it is not intended to form any part of a contract or give rise to collateral liability, which is hereby specifically excluded. Falcon Panel Products Ltd reserve the right to amend the range of products and services without notice. It is intended only as a guide and designers and specifiers should themselves be satisfied of Strebord's suitability for their design or structure.



Head Office
 Clock House
 Station Approach
 Shepperton, Middlesex
 TW17 8AN
 Tel 01932 256580
 Fax 01932 230268

Nottingham
 Parkway House, Glaisdale Parkway
 Glaisdale Industrial Estate
 Bilborough, Nottingham
 NG8 4GP
 Tel 0115 919 2000
 Fax 0115 919 2100

Northampton
 Moulton Park Business Centre
 Redhouse Road
 Northampton
 NN3 1AQ
 Tel 01604 644489
 Fax 01604 644172