# Section 2B



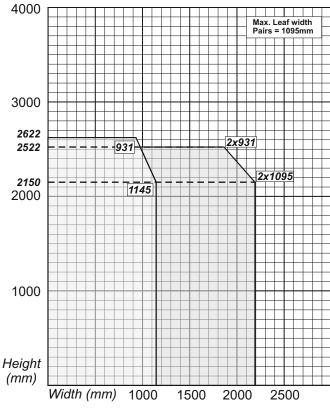
#### **NORDFORM STEEL FRAMES**

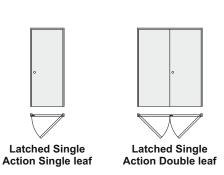
**Door Height Assemblies** 

. Nordform Steel Frames - BS476 Pt.22:1987

**LATCHED DOORSETS** 

#### 20x4mm Pyroplex FO8600 Rigid Box Graphite Seals





Configuration Height (mm) Width (mm) **Latched Single Action From** 2150 1145 Single Door (LSASD) 931 To 2622 2150 1095 **Latched Single Action From Double Door (LSADD)** 931 То 2522

Maximum Glazed Area See Section 6: Single door doorset Double door doorset 1.9m² Maximum Overpanel height Double door doorset	Not t Approved
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#### **Intumescent Seals**

PVC encapsulated

Pyroplex FO8600 **Rigid Box Graphite Seals** 

See Section 4 - Intumescent Seals and

Section 9 - Hardware for further information Head: 20x4mm fitted centrally in the door leaf. Jambs: 20x4mm fitted centrally in the door leaf.

Meeting edges:

Square: 20x4mm fitted centrally in one leaf only.

Rebated: NOTAPPROVED.



#### **Strebord**<sup>44 & Superpar</sup>

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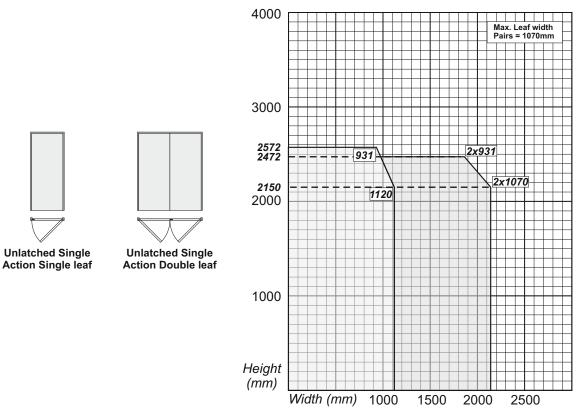
#### **UNLATCHED DOORSETS**

Frame Specification

#### **NORDFORM STEEL FRAMES**

**Door Height Assemblies** 

#### 20x4mm Pyroplex FO8600 Rigid Box Graphite Seals



Configuration		Height (mm)	Width (mm)
Unlatched Single Action	From	2150	1120
Single Door (ULSASD)	То	2572	931
Double Action Single Door (DASD)	From	Not	Not
	То	Approved	Approved
Unlatched Single Action Double Door (ULSADD)	From	2150	1070
	То	2472	931
Double Action Double Door	From	Not	Not
(DADD)	То	Approved	Approved

Single door doorset

Maximum Glazed Area	Single door doorset	4.02	Maximum	Single door doorset	Not
See Section 6:	Double door doorset	1.9m	Overpanel height	Double door doorset	Approved

Mild Steel

See Section 7	Double door doorset	Stainless Steel
Intumescent Seals		
PVC encapsulated		
Pyroplex FO8600	Head: 20x4mm fitted centrally in the door I	eaf.
Rigid Box Graphite Seals	Jambs: 20x4mm fitted centrally in the doo	r leaf.
	Meeting edges:	
	Square: 20x4mm fitted centrally in one lea	af only.
and	Rebated: NOTAPPROVED.	
Section 9 - Hardware		
for further information		



2B

#### **UNSPECIFIED STEEL FRAMES**

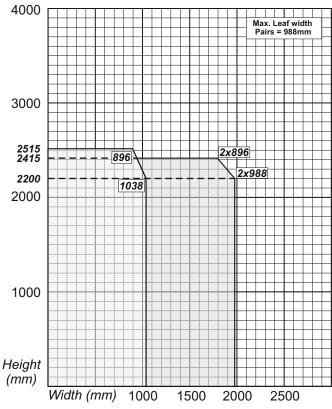
**Door Height Assemblies** 

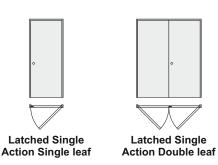
Door Core Steel Frames

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**LATCHED DOORSETS** 

### 25x4mm PVC Therm-A-Seal & Therm-A-Flex





WARNING: Strebord® 54mm cores to be used for FD30 applications when used with unspecified steel frames.

Configuration		Height (mm)	Width (mm)
Latched Single Action	From	2200	1038
Single Door (LSASD)	То	2515	896
Latched Single Action	From	2200	988
Double Door (LSADD)	То	2415	896

See Section 6:	Double door doorset	Overpanel height	door doorset	Approved

Frame Specification	Single door doorset	Mild Steel
See Section 7	Double door doorset	Stainless Steel

## Intumescent Seals PVC encapsulated Therm-A-Seal & Therm-A-Flex

See Section 4 - Intumescent Seals and

Section 9 - Hardware for further information

Head: 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf.

 $2\mbox{No. }10\mbox{x}2\mbox{mm}$  Therm-A-Flex spaced 15mm apart located centrally in door thickness concealed behind lippings.

Jambs: 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf.

2No. 10x2mm Therm-A-Flex spaced 15mm apart located centrally in door thickness concealed behind lippings.

Meeting edges:

Square: Primary Leaf = 25x4mm Therm-A-Seal exposed and fitted centrally in the leaf. 2No. 10x2mm Therm-A-Flex spaced 15mm apart located centrally in door thickness concealed behind lippings.

Secondary Leaf: 2No. 10x2mm Therm-A-Flex spaced 15mm apart located centrally in door thickness concealed behind lippings.

Threshold: 20x2mm Therm-A-Flex fitted centrally to the bottom edge of each leaf.

## Strebord 54 Door Core Steel Frames

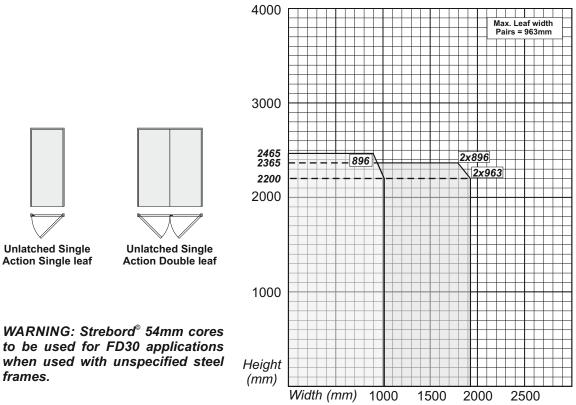
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#### **UNLATCHED DOORSETS**

#### **UNSPECIFIED STEEL FRAMES**

**Door Height Assemblies** 

## 25x4mm PVC Therm-A-Seal & Therm-A-Flex



Configuration		Height (mm)	Width (mm)
Unlatched Single Action Single Door (ULSASD)	From	2200	1013
Single Door (ULSASD)	То	2465	896
Double Action Single Door (DASD)	From	Not	Not
(DASD)	То	Approved	Approved
Unlatched Single Action Double Door(ULSADD)	From	2200	963
Double Door (ULSADD)	То	2365	896
Double Action Double Door	From	Not	Not
(DADD)	То	Approved	Approved

Maximum Glazed Ar&ingle door doorset	1.9m²		Single door doorset	Not
See Section 6: Double door doorset	1.9m	Overpanel height	Double door doorset	Approved

Frame Specification See Section 7	Single door doorset Double door doorset	Mild Steel Stainless Steel	
Intumescent Seals PVC encapsulated Therm-A-Seal & Therm-A-Flex	Head: 25x4mm Therm-A-Seal exposed ar 2No. 10x2mm Therm-A-Flex spaced 15 concealed behind lippings. Jambs: 25x4mm Therm-A-Seal exposed 2 2No. 10x2mm Therm-A-Flex spaced 15	omm apart located centrally in and fitted centrally in the door lea	n door thickness
See Section 4 - Intumescent Seals and Section 9 - Hardware for further information		-Seal exposed and fitted central 5mm apart located centrally in Flex spaced 15mm apart located	lly in the leaf. If door thickness If centrally in door

#### **UNSPECIFIED STEEL FRAMES**

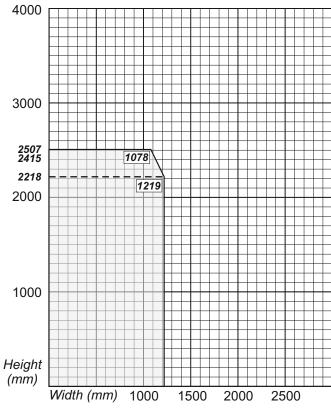
**Door Height Assemblies** 

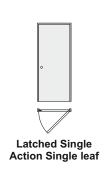
Door Core Steel Frames

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LATCHED DOORSETS

#### 25x4mm PVC Therm-A-Seal & Therm-A-Flex





WARNING: Strebord® 54mm cores to be used for FD30 applications when used with unspecified steel frames.

Configuration		Height (mm)	Width (mm)
Latched Single Action	From	2218	1219
Single Door (LSASD)	То	2507	1078
Latched Single Action Double Door (LSADD)	From To	Not Approved	Not Approved

Maximum Glazed Area See Section 6:	Single door doorset Double door doorset	1.9m²	Single door doorset Double door doorset	Not Approved	

Frame Specification	Single door doorset	Mild Steel
See Section 7	Double door doorset	Stainless Steel

## Intumescent Seals PVC encapsulated Therm-A-Seal & Therm-A-Flex

**Head:** 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf. 25x2mm Therm-A-Flex fitted underneath Therm-A-Seal.

**Jambs:** 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf. 25x2mm Therm-A-Flex fitted underneath Therm-A-Seal.

See Section 4 - Intumescent Seals and

Meeting edges: Not applicable.

Section 9 - Hardware for further information

**Threshold:** 20x2mm Therm-A-Flex fitted centrally to the bottom edge of each leaf.

## Strebord 54 Door Core Steel Frames

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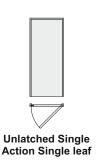
#### **UNLATCHED DOORSETS**

#### **UNSPECIFIED STEEL FRAMES**

**Door Height Assemblies** 

### 25x4mm PVC Therm-A-Seal & Therm-A-Flex

WARNING: Strebord® 54mm cores to be used for FD30 applications when used with unspecified steel frames.



WARNING: Strebord® 54mm cores to be used for FD30 applications when used with unspecified steel frames.

Configuration		Height (mm)	Width (mm)
Unlatched Single Action Single Door (ULSASD)	From	2218	1194
Single Door (ULSASD)	То	2457	1078
Double Action Single Door	From	Not	Not
(DASD)	То	Approved	Approved
Unlatched Single Action	From	Not	Not
Double Door (ULSADD)	То	Approved	Approved
Double Action Double Door	From	Not	Not
(DADD)	То	Approved	Approved

Maximum Glazed Area See Section 6:	Single door doorset	4.02	Maximum	Single door doorset	Not
See Section 6:	Double door doorset	1.9m	Overpanel height	Double door doorset	Approved

Frame Specification Single door doorset Mild See Section 7 Double door doorset Stainles
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Intumescent Seals PVC encapsulated Therm-A-Seal & Therm-A-Flex See Section 4 - Intumescent Seals and Section 9 - Hardware for further information	Head: 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf. 25x2mm Therm-A-Flex fitted underneath Therm-A-Seal.  Jambs: 25x4mm Therm-A-Seal exposed and fitted centrally in the door leaf. 25x2mm Therm-A-Flex fitted underneath Therm-A-Seal.  Meeting edges: Not applicable.  Threshold: 20x2mm Therm-A-Flex fitted centrally to the bottom edge of each leaf.
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