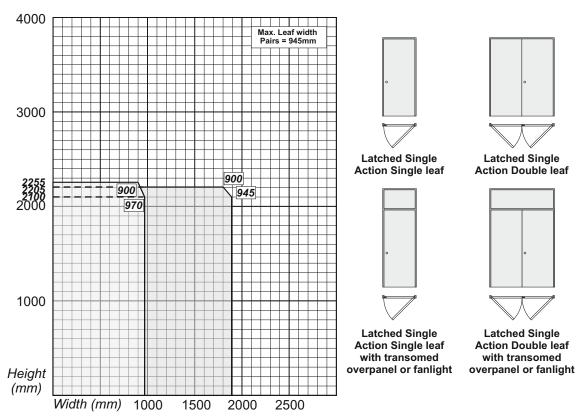
## Section 2J



## **Acrovyn Faced** Door Height Assemblies & Storey Height Assemblies with Transom 2x15x4mm PVC encased Lorient 617

FD60 - BS476 Pt.22 :1987

**LATCHED DOORSETS** 



Configuration		Height (mm)	Width (mm)
Latched Single Action	From	2100	970
Single Door (LSASD)	То	2255	900
Latched Single Action	From	2100	945
Double Door (LSADD)	То	2205	900

Maximum Glazed Area See Section 6:	Single door doorset Double door doorset	0.72m <sup>2</sup>	Maximum Overpanel height	Single door doorset Double door doorset	2000mm 1500mm
					,

Frame Specification See Section 7	Single door doorset Double door doorset	640kg/m³ Hardwood
See Seemon 7	Bouble door doorset	Halawood

**Intumescent Seals** 15x4mm PVC encapsulated Lorient 617

See Section 4 - Intumescent Seals and Section 9 - Hardware for further information

Head: 2No. 15x4mm exposed and fitted centrally in the door leaf or frame with a 5mm separation.

Jambs & Overpanel: 2No. 15x4mm exposed and fitted centrally in the frame reveal with a 5mm separation. + 1No. 10x4 fitted centrally in the door leaf and overpanel thickness to stiles only.

Meeting edges:

Square: 1No. 15x4mm fitted centrally in both door leaves.

Rebated: Not approved.

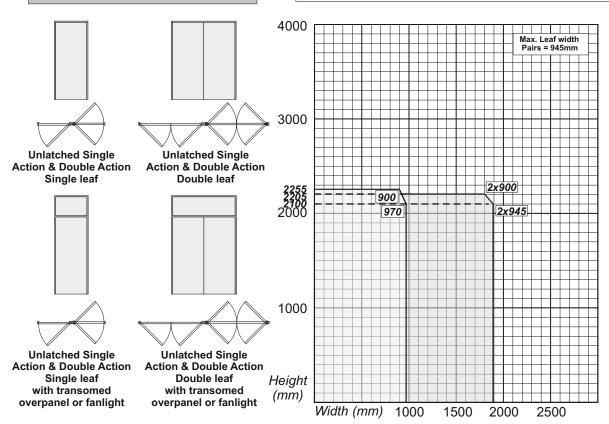


23.2

FD60 - BS476 Pt.22 :1987

## **UNLATCHED DOORSETS**

## Acrovyn Faced Door Height Assemblies & Storey Height Assemblies with Transom 2x15x4mm PVC encased Lorient 617



Configuration		Height (mm)	Width (mm)
Unlatched Single Action	From	2100	970
Single Door (ULSASD)	То	2255	900
Double Action Single Door (DASD)	From	2100	970
	То	2255	900
Unlatched Single Action	From	2100	945
Double Door (ULSADD)	То	2205	900
Double Action	From	2100	945
Double Door (DADD)	То	2205	900

Maximum Glazed Area See Section 6:	Single door doorset	0.72 - 2	Maximum	Single door doorset	2000mm
See Section 6:	Double door doorset	0.72111	Overpanel height	Double door doorset	1500mm

Frame Specification	Single door doorset	640kg/m³
See Section 7	Double door doorset	Hardwood
1.1	Head: 2No. 15x4mm exposed and fi	tted centrally in the door leaf

Intumescent Seals
15x4mm PVC encapsulated
Lorient 617

**Head:** 2No. 15x4mm exposed and fitted centrally in the door leaf or frame with a 5mm separation.

**Jambs & Overpanel:** 2No. 15x4mm exposed and fitted centrally in the frame reveal with a 5mm separation. + 1No. 10x4 fitted centrally in the door leaf and overpanel thickness to stiles only.

See Section 4 - Intumescent Seals and Section 9 - Hardware

Meeting edges:

Section 9 - Hardware for further information

**Square:** 1No. 15x4mm fitted centrally in both door leaves.

**Rebated:** Not approved.

